

Date: Monday, 15/09/2008 3:04:23 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : REPLACEMENT GLARESHIELD KIT
Job Number : 42014	
Estimate Number : 13307	
P.O. Number :	Part Number : D412776011
This Issue : 15/09/2008 S.O. No. :	Drawing Number : D412-776 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 41187	Material :
Written By : <u> </u>	Due Date : 16/09/2008 Qty: 1 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est Rev:A 08.05-12 new issue DD verified by: LL Est Rev:B 08-07-14 revB as per dwg DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



JLD 08.9.16



Comment: Photocopy bluefile & type labels per PPP D412-776-011 CHG001

S 08/09/16

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D3690041	Glareshield Assembly
-----	----------	----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Glareshield Assembly
batch: 41207

JS 08/09/16 (X)

4.0	D3699041	Support Assembly
-----	----------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Support Assembly
batch: 41019

JS 08/09/16 (X)

5.0	D3699042	Support Assembly
-----	----------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Support Assembly
batch: 41020

JS 08/09/16 (X)

Date: Monday, 15/09/2008 3:04:23 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 42014

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN33A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch:

M109059

JS 08/09/16 (X)

7.0

AN35A

Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

batch:

M100188

JS 08/09/16 (X)

8.0

AN960JD10L

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

batch:

M105793

JS 08/09/16 (X)

9.0

AN960JD6L

Washer



Comment: Qty.: 11.0000 Each(s)/Unit Total : 11.0000 Each(s)

Washer

batch:

5519

JS 08/09/16 (X)

10.0

AN9703

Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washers

batch:

M105953

JS 08/09/16 (X)

11.0

MS20426AD33

Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Rivet

batch:

M1563

JS 08/09/16 (X)

12.0

MS21042L06

Nut



Comment: Qty.: 11.0000 Each(s)/Unit Total : 11.0000 Each(s)

Nut

batch:

M109167

JS 08/09/16 (X)

Date: Monday, 15/09/2008 3:04:23 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 42014

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21075L08

ANCHOR NUT



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

ANCHOR NUT

batch:

M108963

JS 08/09/16 (X)

14.0

MS35206228

Screw



Comment: Qty.: 11.0000 Each(s)/Unit Total: 11.0000 Each(s)

Screw

batch:

M108963

JS 08/09/16 (X)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/09/16 (X)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412776-011

Location:

PPP Rev:

A

8/9/16

SP

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/17 JS

Job Completion



MF 08-09-16